

PAT-NO: JP02000302960A
DOCUMENT-IDENTIFIER: JP 2000302960 A
TITLE: OPTICAL FILM
PUBN-DATE: October 31, 2000

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APPL-NO: JP11111502

APPL-DATE: April 19, 1999

INT-CL (IPC): C08L069/00, C08G064/18 , C08L051/08 , G02B005/30 ,
G02F001/13363
 , G06F003/033 , C08J005/18

ABSTRACT:

PROBLEM TO BE SOLVED: To obtain an optical film exhibiting excellent transparency, low birefringence, heat resistance, moisture resistance and film formability by using a grafted polycarbonate resin composed of specific recurring unit.

SOLUTION: This optical film is obtained by using a grafted polycarbonate resin composed of recurring unit of the formula (R1 to R4 are each H or methyl; X is a 5-10C cycloalkylene or 7-15C aralkylene having a grafted vinyl-based polymer); wherein the grafted vinyl-based polymer mentioned above is pref. a

polymer made from a vinyl monomer such as an aromatic vinyl compound or (meth)acrylic ester, or a (substituted) styrene. Furthermore, this optical film contains pref. a plasticizer at 0.1-30 wt.% based on the grafted polycarbonate resin. This optical film has such characteristics is to be $\leq 70 \times 10^{-13}$ cm²/dyne in photoelastic coefficient and 100-190°C in glass transition temperature.

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